



**Precision Technology
Supplies Ltd**

The background of the lower section features a stylized, overlapping image of the United States flag (stars and stripes) and the Union Jack (British flag).

**Stainless Steel
American Threaded
Fasteners Handbook**

Profile

Established in 1988, Precision Technology Supplies Ltd prides itself on its ability to supply quality Stainless Steel Fasteners to a wide range of businesses throughout Europe and the rest of the world. In addition to the substantial stocks of our standard product range held at our facility in West Sussex, we are often able to source items of a more unusual nature. With continual re-stocking programmes at the heart of our business, we are confident in our ability of supplying quality fasteners as requested.

Over the last few years, our increased stockholding in American threaded fasteners (UNC/UNF) has led us to produce this guide to the continually growing range of unified products that we hold or are able to supply on short lead times.

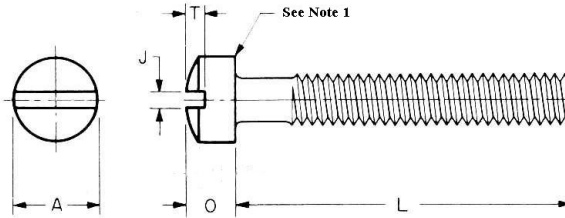
We hope that you will find this guide useful, and that it complements our ever-expanding range of products available to you.

Contents

<u>Product</u>	<u>Page No</u>
Slot Fillister Head Screws	1
Slot Pan Head Screws	2
Slot Round Head Screws	3
Slot Countersunk Head Screws	4
Slot Mushroom Head Screws	5
Phillips Pan Head Screws	6
Phillips Countersunk Head Screws	7
Phillips Mushroom Head Screws	8
Hexagon Head Setscrews up to 1/4"	9
Hexagon Head Setscrews 1/4" and above	10
Hexagon Head Bolts	11
Socket Capscrews	12
Socket Capscrews – Low Head	13
Socket Countersunk Head Screws	14
Socket Button Head Screws	15
Socket Setscrews – Various Points	16
Carriage Bolts	17
Nuts – Full, Half & Flange	18
Nuts – Nylon Insert Regular & Thin Type	19
Nuts – Square, Wing & Dome	20
Washers – Flat	21
Washers - Locking	22
Raised Countersunk Slot & Phillips	23

Stainless Steel Slotted Fillister Head Screws

To ANSI B18.6.3



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Diameter (Min) A	Head Height (Ref) H	Recess Diameter (Max) M	Recess Depth (Max)	Driver Size
0		80	0.119	0.099	0.035	0.069	0.043	0
1	64	72	0.146	0.123	0.043	0.077	0.051	0
2	56	64	0.172	0.147	0.051	0.102	0.063	1
3	48	56	0.199	0.171	0.059	0.107	0.068	1
4	40	48	0.225	0.195	0.067	0.128	0.089	1
5	40	44	0.252	0.220	0.075	0.154	0.086	2
6	32	40	0.279	0.244	0.083	0.174	0.106	2
8	32	36	0.332	0.292	0.100	0.189	0.121	2
10	24	32	0.385	0.340	0.116	0.204	0.136	2
12	24	28	0.438	0.389	0.132	0.268	0.156	3
1/4	20	28	0.507	0.452	0.153	0.283	0.171	3
5/16	18	24	0.635	0.568	0.191	0.365	0.216	4
3/8	16	24	0.762	0.685	0.230	0.393	0.245	4
7/16	14	20	0.812	0.723	0.223	0.409	0.261	4
1/2	13	20	0.875	0.775	0.223	0.424	0.276	4
5/8	11	18	1.125	1.002	0.298	0.576	0.342	5
3/4	10	16	1.375	1.23	0.372	0.64	0.406	5

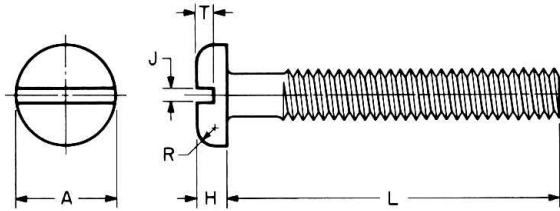
Note 1. A slight rounding of the edges at periphery of head is permissible provided the diameter of the bearing circle is no less than 90 % of the minimum head diameter.

A2 (18/8) Stainless is readily available in most sizes.
Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Slotted Pan Head Screws

To ANSI B18.6.3



Dimensional Data

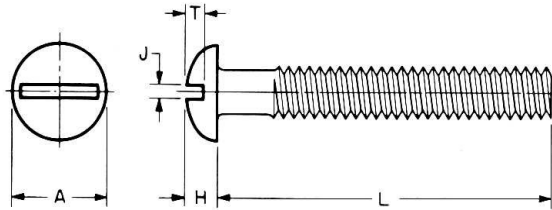
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Slot Width (Max) J	Slot Depth (Max) T	Head Radius R
0		80	0.116	0.039	0.023	0.022	0.020
1	64	72	0.142	0.046	0.026	0.027	0.025
2	56	64	0.167	0.053	0.031	0.031	0.035
3	48	56	0.193	0.060	0.035	0.036	0.037
4	40	48	0.219	0.068	0.039	0.040	0.042
5	40	44	0.245	0.075	0.043	0.045	0.044
6	32	40	0.270	0.082	0.048	0.050	0.046
8	32	36	0.322	0.096	0.054	0.058	0.052
10	24	32	0.373	0.110	0.060	0.068	0.061
12	24	28	0.425	0.125	0.067	0.077	0.078
1/4	20	28	0.492	0.144	0.075	0.087	0.087
5/16	18	24	0.615	0.178	0.084	0.106	0.099
3/8	16	24	0.740	0.212	0.094	0.124	0.143
7/16	14	20	0.863	0.247	0.094	0.142	0.153
1/2	13	20	0.987	0.281	0.106	0.161	0.175
5/8	11	18	1.172	0.350	0.133	0.197	0.219
3/4	10	16	1.435	0.419	0.149	0.234	0.263

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Some sizes are available in A4 (316) Material

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Stainless Steel Slotted Round Head Screws

To ANSI B18.6.3



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Slot Width (Max) J	Slot Depth (Max) T
0		80	0.113	0.053	0.023	0.039
1	64	72	0.138	0.061	0.026	0.044
2	56	64	0.162	0.069	0.031	0.048
3	48	56	0.187	0.078	0.035	0.053
4	40	48	0.211	0.086	0.039	0.058
5	40	44	0.236	0.095	0.043	0.063
6	32	40	0.260	0.103	0.048	0.068
8	32	36	0.309	0.120	0.054	0.077
10	24	32	0.359	0.137	0.060	0.087
12	24	28	0.408	0.153	0.067	0.096
1/4	20	28	0.472	0.175	0.075	0.109
5/16	18	24	0.590	0.216	0.084	0.132
3/8	16	24	0.708	0.256	0.094	0.155
7/16	14	20	0.750	0.328	0.094	0.196
1/2	13	20	0.813	0.355	0.106	0.211
5/8	11	18	1.000	0.438	0.133	0.258
3/4	10	16	1.250	0.547	0.149	0.320

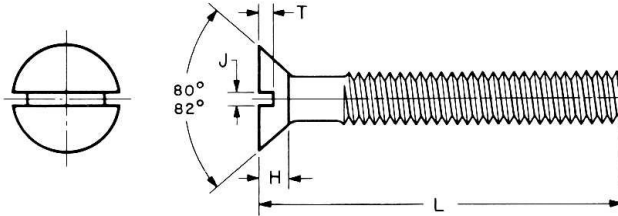
A2 (18/8) Stainless is readily available in most sizes.

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Stainless Steel Slotted Countersunk Head Screws

To ANSI B18.6.3



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max)	Head Diameter (Min)	Head Height (Max) H	Slot Width (Max) J	Slot Depth (Max) T	See Note 1
0		80	0.119	0.099	0.035	0.023	0.015	1/8
1	64	72	0.146	0.123	0.043	0.026	0.019	1/8
2	56	64	0.172	0.147	0.051	0.031	0.023	1/8
3	48	56	0.199	0.171	0.059	0.035	0.027	1/8
4	40	48	0.225	0.195	0.067	0.039	0.030	3/16
5	40	44	0.252	0.220	0.075	0.043	0.034	3/16
6	32	40	0.279	0.244	0.083	0.048	0.038	3/16
8	32	36	0.332	0.292	0.100	0.054	0.045	1/4
10	24	32	0.385	0.340	0.116	0.060	0.053	5/16
12	24	28	0.438	0.389	0.132	0.067	0.060	3/8
1/4	20	28	0.507	0.452	0.153	0.075	0.070	7/16
5/16	18	24	0.635	0.568	0.191	0.084	0.088	1/2
3/8	16	24	0.762	0.685	0.230	0.094	0.106	9/16
7/16	14	20	0.812	0.723	0.223	0.094	0.103	5/8
1/2	13	20	0.875	0.775	0.223	0.106	0.103	3/4
5/8	11	18	1.125	1.002	0.298	0.133	0.137	
3/4	10	16	1.375	1.230	0.372	0.149	0.171	

Note 1. Screws of this length and shorter shall have undercut heads

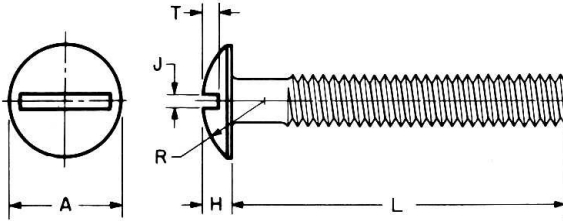
A2 (18/8) Stainless is readily available in most sizes.

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Stainless Steel Slotted Mushroom Head Screws

To ANSI B18.6.3



Dimensional Data

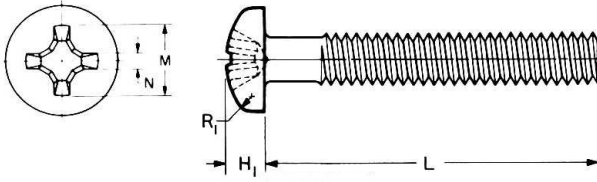
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Slot Width (Max) J	Slot Depth (Max) T	Head Radius R
0		80	0.131	0.037	0.023	0.022	0.087
1	64	72	0.164	0.045	0.026	0.027	0.107
2	56	64	0.194	0.053	0.031	0.031	0.129
3	48	56	0.226	0.061	0.035	0.036	0.151
4	40	48	0.257	0.069	0.039	0.040	0.169
5	40	44	0.289	0.078	0.043	0.045	0.191
6	32	40	0.321	0.086	0.048	0.050	0.211
8	32	36	0.384	0.102	0.054	0.058	0.254
10	24	32	0.448	0.118	0.060	0.068	0.283
12	24	28	0.511	0.134	0.067	0.077	0.336
1/4	20	28	0.573	0.150	0.075	0.087	0.375
5/16	18	24	0.698	0.183	0.084	0.106	0.457
3/8	16	24	0.823	0.215	0.094	0.124	0.538
7/16	14	20	0.948	0.248	0.094	0.142	0.619
1/2	13	20	1.073	0.280	0.106	0.161	0.701
5/8	11	18	1.323	0.345	0.133	0.196	0.863
3/4	10	16	1.573	0.368	0.149	0.234	1.024

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Stainless Steel Phillips Pan Head Screws

To ANSI B18.6.3



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max)	Head Height (Max) H1	Recess Diameter (Max) M	Recess Depth (Max)	Head Radius R1	Driver Size
0		80	0.116	0.044	0.067	0.039	0.005	0
1	64	72	0.142	0.053	0.074	0.045	0.005	0
2	56	64	0.167	0.062	0.104	0.059	0.010	1
3	48	56	0.193	0.071	0.112	0.068	0.010	1
4	40	48	0.219	0.080	0.122	0.078	0.010	1
5	40	44	0.245	0.089	0.158	0.083	0.015	2
6	32	40	0.270	0.097	0.166	0.091	0.015	2
8	32	36	0.322	0.115	0.182	0.108	0.015	2
10	24	32	0.373	0.133	0.199	0.124	0.020	2
12	24	28	0.425	0.151	0.259	0.141	0.025	3
1/4	20	28	0.492	0.175	0.281	0.161	0.035	3
5/16	18	24	0.615	0.218	0.350	0.193	0.040	4
3/8	16	24	0.740	0.261	0.389	0.233	0.040	4
7/16	14	20	0.863	0.305	0.413	0.259	0.050	4
1/2	13	20	0.987	0.348	0.435	0.280	0.055	4
5/8	11	18	1.172	0.434	0.587	0.343	0.075	5
3/4	10	16	1.435	0.521	0.633	0.382	0.085	5

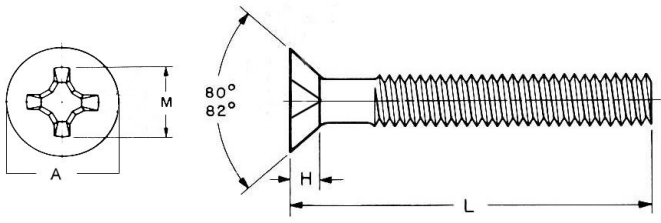
A2 (18/8) Stainless is readily available in most sizes.

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Stainless Steel Phillips Countersunk Head Screws

To ANSI B18.6.3



Dimensional Data

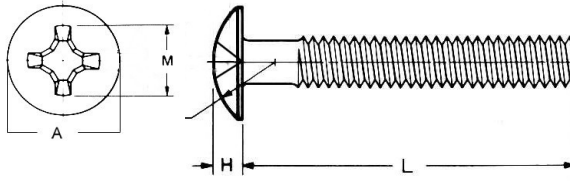
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Diameter (Min) A	Head Height (Ref) H	Recess Diameter (Max) M	Recess Depth (Max)	Driver Size
0		80	0.119	0.099	0.035	0.069	0.043	0
1	64	72	0.146	0.123	0.043	0.077	0.051	0
2	56	64	0.172	0.147	0.051	0.102	0.063	1
3	48	56	0.199	0.171	0.059	0.107	0.068	1
4	40	48	0.225	0.195	0.067	0.128	0.089	1
5	40	44	0.252	0.220	0.075	0.154	0.086	2
6	32	40	0.279	0.244	0.083	0.174	0.106	2
8	32	36	0.332	0.292	0.100	0.189	0.121	2
10	24	32	0.385	0.340	0.116	0.204	0.136	2
12	24	28	0.438	0.389	0.132	0.268	0.156	3
1/4	20	28	0.507	0.452	0.153	0.283	0.171	3
5/16	18	24	0.635	0.568	0.191	0.365	0.216	4
3/8	16	24	0.762	0.685	0.230	0.393	0.245	4
7/16	14	20	0.812	0.723	0.223	0.409	0.261	4
1/2	13	20	0.875	0.775	0.223	0.424	0.276	4
5/8	11	18	1.125	1.002	0.298	0.576	0.342	5
3/4	10	16	1.375	1.23	0.372	0.64	0.406	5

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Stainless Steel Philips Mushroom Head Screws

To ANSI B18.6.3



Dimensional Data

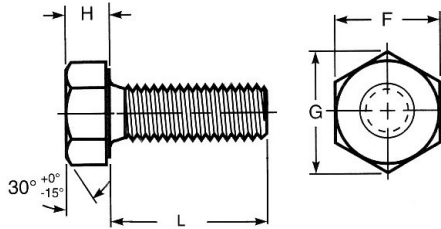
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Recess Diameter (Max) M	Recess Depth (Max)	Driver Size
0		80	0.131	0.037	0.063	0.037	0
1	64	72	0.164	0.045	0.071	0.045	0
2	56	64	0.194	0.053	0.104	0.059	1
3	48	56	0.226	0.061	0.110	0.066	1
4	40	48	0.257	0.069	0.112	0.069	1
5	40	44	0.289	0.078	0.128	0.085	1
6	32	40	0.321	0.086	0.158	0.084	2
8	32	36	0.384	0.102	0.173	0.099	2
10	24	32	0.448	0.118	0.188	0.115	2
12	24	28	0.511	0.134	0.248	0.128	3
1/4	20	28	0.573	0.150	0.263	0.143	3
5/16	18	24	0.698	0.183	0.352	0.193	4
3/8	16	24	0.823	0.215	0.383	0.226	4
7/16	14	20	0.948	0.248	0.414	0.257	4
1/2	13	20	1.073	0.280	0.444	0.288	4
5/8	11	18	1.323	0.345	0.559	0.322	5
3/4	10	16	1.573	0.410	0.620	0.384	5

A2 (18/8) Stainless is readily available in most sizes.
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Stainless Steel Hexagon Head Setscrews

To ANSI B18.6.3



Dimensional Data

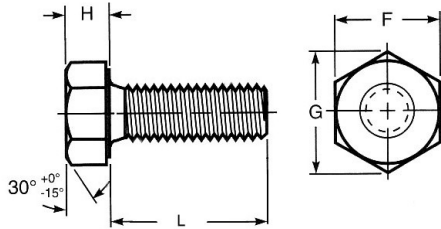
Thread Size	T.P.I UNC	T.P.I UNF	Across Flats (Max) F	Head Height (Max) H	Across Corners (Min) G
1	64	72	0.125	0.044	0.134
2	56	64	0.125	0.050	0.134
3	48	56	0.188	0.055	0.202
4	40	48	0.188	0.060	0.202
5	40	44	0.188	0.070	0.202
6	32	40	0.250	0.093	0.272
8	32	36	0.250	0.110	0.272
10	24	32	0.312	0.120	0.340
12	24	28	0.312	0.155	0.340

**A2 (18/8) Stainless is readily available in most sizes.
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Stainless Steel Hexagon Head Setscrews

To ANSI B18.2.1



Dimensional Data

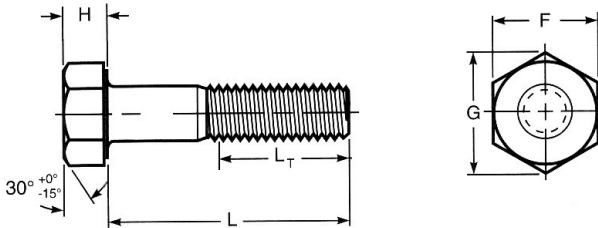
Thread Size	T.P.I UNC	T.P.I UNF	Across Flats (Max) F	Head Height (Max) H	Across Corners (Min) G
1/4	20	28	7/16	0.163	0.488
5/16	18	24	1/2	0.211	0.557
3/8	16	24	9/16	0.243	0.628
7/16	14	20	5/8	0.291	0.698
1/2	13	20	3/4	0.323	0.840
5/8	11	18	15/16	0.403	1.051
3/4	10	16	1-1/8	0.483	1.254
7/8	9	14	1-5/16	0.563	1.465
1	8	12	1-1/2	0.627	1.675

A2 (18/8) Stainless is readily available in most sizes.
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Stainless Steel Hexagon Head Bolts

To ANSI B18.2.1



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Across Flats (Basic) F	Head Height (Basic) H	Across Corners (Max) G	Thread Length Bolts Up To 6" Long L _T	Thread Length Bolts Over 6" Long L _T
1/4	20	28	7/16	5/32	0.505	0.750	1.000
5/16	18	24	1/2	13/64	0.577	0.875	1.125
3/8	16	24	9/16	15/64	0.650	1.000	1.250
7/16	14	20	5/8	9/32	0.722	1.125	1.375
1/2	13	20	3/4	5/16	0.866	1.250	1.500
5/8	11	18	15/16	25/64	1.083	1.500	1.750
3/4	10	16	1.1/8	15/32	1.299	1.750	2.000
7/8	9	14	1-5/16	35/64	1.516	2.000	2.250
1	8	12	1-1/2	39/64	1.732	2.250	2.500
1-1/8	7	8	1-11/16	11/16	1.949	2.500	2.750
1-1/4	7	8	1-7/8	25/32	2.165	2.750	3.000
1-3/8	6	8	2-1/16	27/32	2.382	3.000	3.250
1-1/2	6	8	2-1/4	1-5/16	2.598	3.250	3.500
1-3/4	5	8	2-5/8	1-3/32	3.031	3.750	4.000
2	4-1/2	8	3	1-7/32	3.464	4.250	4.500

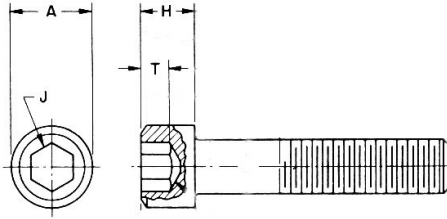
All Hex Bolts may have an additional 1/4" to 3/8" of thread, particularly on short lengths up to 1.1/2" and on longer lengths over 4"

**A2 (18/8) Stainless is readily available in most sizes.
Some sizes are available in A4 (316) Material**

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Stainless Steel Socket Capscrews

To ANSI B18.3



Dimensional Data

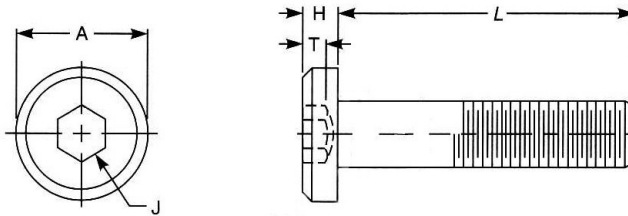
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Key Engagement (Min) T	Key Size J	Thread Length (Min)	Thread Length (Max)
0		80	0.096	0.060	0.025	0.050	0.50	0.62
1	64	72	0.118	0.073	0.031	1/16	0.62	0.77
2	56	64	0.140	0.086	0.038	5/64	0.62	0.80
3	48	56	0.161	0.099	0.044	5/64	0.62	0.83
4	40	48	0.183	0.112	0.051	3/32	0.75	0.99
5	40	44	0.205	0.125	0.057	3/32	0.75	1.00
6	32	40	0.226	0.138	0.064	7/64	0.75	1.05
8	32	36	0.270	0.164	0.077	9/64	0.88	1.19
10	24	32	0.312	0.190	0.090	5/32	0.88	1.27
1/4	20	28	0.375	0.250	0.120	3/16	1.00	1.50
5/16	18	24	0.469	0.312	0.151	1/4	1.12	1.71
3/8	16	24	0.562	0.375	0.182	5/16	1.25	1.94
7/16	14	20	0.656	0.438	0.213	3/8	1.38	2.17
1/2	13	20	0.750	0.500	0.245	3/8	1.50	2.38
5/8	11	18	0.938	0.625	0.307	1/2	1.75	2.82
3/4	10	16	1.125	0.750	0.370	5/8	2	3.25
7/8	9	14	1.312	0.875	0.432	3/4	2.25	3.69
1	8	12	1.500	1.000	0.495	3/4	2.50	4.12

A2 (18/8) Stainless is readily available in most sizes.

Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Low Head Socket Capscrews **To ANSI B18.3**



Dimensional Data

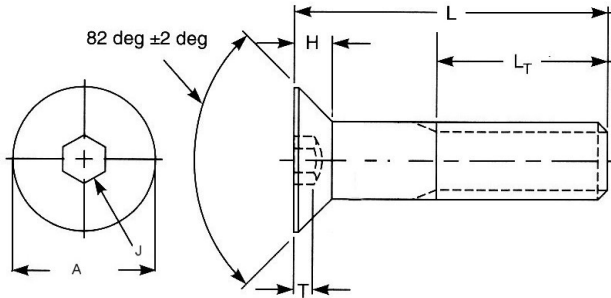
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Key Engagement (Min) T	Key Size J	Thread Length (Min)	Thread Length (Max)
4	40	48	0.183	0.059	0.038	0.050	0.75	0.99
5	40	44	0.205	0.065	0.044	1/16	0.75	1.00
6	32	40	0.226	0.072	0.050	1/16	0.75	1.05
8	32	36	0.270	0.085	0.060	5/64	0.88	1.19
10	24	32	0.312	0.098	0.072	3/32	0.88	1.27
1/4	20	28	0.375	0.127	0.094	1/8	1.00	1.50
5/16	18	24	0.437	0.158	0.110	5/32	1.12	1.71
3/8	16	24	0.562	0.192	0.115	3/16	1.25	1.94
7/16	14	20	0.625	0.223	0.135	7/32	1.38	2.17
1/2	13	20	0.750	0.254	0.151	1/4	1.50	2.38
5/8	11	18	0.875	0.316	0.250	5/16	1.75	2.82

A2 (18/8) Stainless is readily available in most sizes.
Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Socket Countersunk

To ANSI B18.3



Dimensional Data

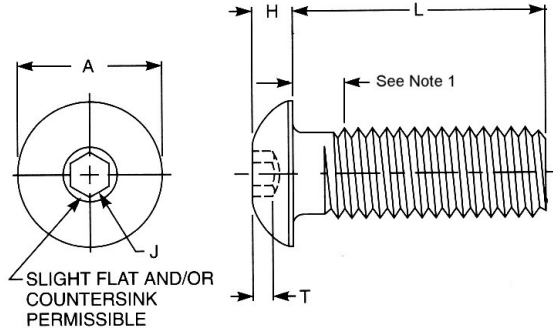
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Key Size J	Key Engagement (Min) T	Thread Length (Min)	Thread Length (Max)
0		80	0.138	0.044	0.035	0.025	0.50	0.62
1	64	72	0.168	0.054	0.050	0.031	0.62	0.77
2	56	64	0.197	0.064	0.050	0.038	0.62	0.80
3	48	56	0.226	0.073	1/16	0.044	0.62	0.83
4	40	48	0.255	0.083	1/16	0.055	0.75	0.99
5	40	44	0.281	0.090	5/64	0.061	0.75	1.00
6	32	40	0.307	0.097	5/64	0.066	0.75	1.05
8	32	36	0.359	0.112	3/32	0.076	0.88	1.19
10	24	32	0.411	0.127	1/8	0.087	0.88	1.27
1/4	20	28	0.531	0.161	5/32	0.111	1.00	1.50
5/16	18	24	0.656	0.198	3/16	0.135	1.12	1.71
3/8	16	24	0.781	0.234	7/32	0.159	1.25	1.94
7/16	14	20	0.844	0.234	1/4	0.159	1.38	2.17
1/2	13	20	0.938	0.251	5/16	0.172	1.50	2.38
5/8	11	18	1.188	0.324	3/8	0.220	1.75	2.82
3/4	10	16	1.438	0.396	1/2	0.220	2.00	3.25

A2 (18/8) Stainless is readily available in most sizes.

Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Socket Button Head To ANSI B18.3



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Key Size J	Key Engagement (Min) T	Maximum Standard Length
0		80	0.114	0.032	0.035	0.020	0.50
1	64	72	0.139	0.039	0.050	0.028	0.50
2	56	64	0.164	0.046	0.050	0.028	0.50
3	48	56	0.188	0.052	1/16	0.035	0.50
4	40	48	0.213	0.059	1/16	0.035	0.50
5	40	44	0.238	0.066	5/64	0.044	0.50
6	32	40	0.262	0.073	5/64	0.044	0.63
8	32	36	0.312	0.087	3/32	0.052	0.75
10	24	32	0.361	0.101	1/8	0.070	1.00
1/4	20	28	0.437	0.132	5/32	0.087	1.00
5/16	18	24	0.547	0.166	3/16	0.105	1.00
3/8	16	24	0.656	0.199	7/32	0.122	1.25
1/2	13	20	0.875	0.265	5/16	0.175	2.00
5/8	11	18	1.000	0.331	3/8	0.210	2.00

Note 1. Screws longer than standard length listed above, thread length shall be between the minimum limit of twice the diameter plus 0.5 in and the maximum limit of within two pitches of the head

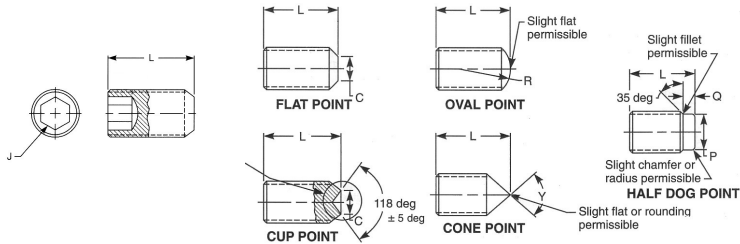
A2 (18/8) Stainless is readily available in most sizes.

Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Socket Setscrews

To ANSI B18.3



Dimensional Data

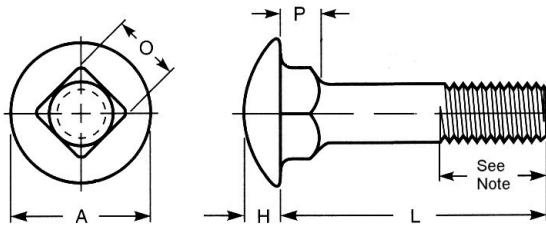
Thread Size	T.P.I UNC	T.P.I UNF	Key Size J	Cup & Flat Pt Diameter C (Max)	Oval Point Radius R	Cone Point (See Note 1) Y	Half Dog Point Length Q (Max)	Half Dog Point Diameter P (Max)
0		80	0.028	0.033	0.045	0.09	0.017	0.040
1	64	72	0.028	0.040	0.055	0.09	0.021	0.049
2	56	64	0.035	0.047	0.064	0.13	0.024	0.057
3	48	56	0.050	0.054	0.074	0.13	0.027	0.066
4	40	48	0.050	0.061	0.084	0.19	0.030	0.075
5	40	44	1/16	0.067	0.094	0.19	0.033	0.083
6	32	40	1/16	0.074	0.104	0.19	0.038	0.092
8	32	36	5/64	0.087	0.123	0.25	0.043	0.109
10	24	32	3/32	0.102	0.142	0.25	0.049	0.127
1/4	20	28	1/8	0.132	0.188	0.31	0.067	0.156
5/16	18	24	5/32	0.172	0.234	0.38	0.082	0.203
3/8	16	24	3/16	0.212	0.281	0.44	0.099	0.250
7/16	14	20	7/32	0.252	0.328	0.50	0.114	0.297
1/2	13	20	1/4	0.291	0.375	0.57	0.130	0.344
5/8	11	18	5/16	0.371	0.469	0.75	0.164	0.469
3/4	10	16	3/8	0.450	0.562	0.88	0.196	0.562

Note 1. Cone point angle 90 deg for screws this length or longer; 118 deg for screws shorter than this length

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Carriage Bolts

To ANSI B18.5



Dimensional Data

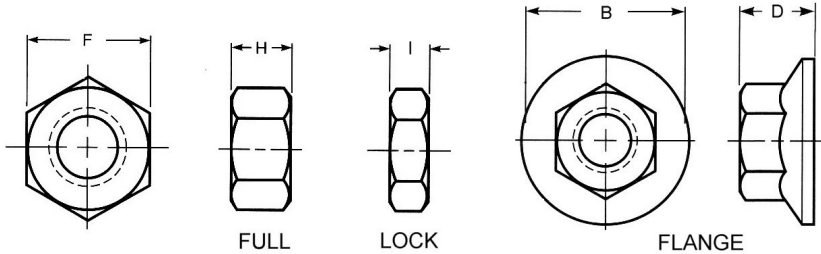
Thread Size	T.P.I UNC	T.P.I UNF	Head Diameter (Max) A	Head Height (Max) H	Square Width (Max) O	Square Depth (Max) P
10	24	32	0.469	0.114	0.199	0.125
1/4	20	28	0.594	0.145	0.260	0.156
5/16	18	24	0.719	0.176	0.324	0.187
3/8	16	24	0.844	0.208	0.388	0.219
1/2	13	20	1.094	0.270	0.515	0.281
5/8	11	18	1.344	0.344	0.642	0.344
3/4	10	16	1.594	0.406	0.768	0.406
7/8	9	14	1.844	0.459	0.895	0.469
1	8	12	2.094	0.531	1.022	0.531

Note: Minimum thread length shall be equal to twice the basic diameter plus 1/4" for bolts up to 6" long, and twice the diameter plus 1/2" for longer than 6". Bolts shorter than minimum thread length shall be fully threaded.

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Hex Nuts

To ANSI B18.2.2 & B18.6.3



Dimensional Data

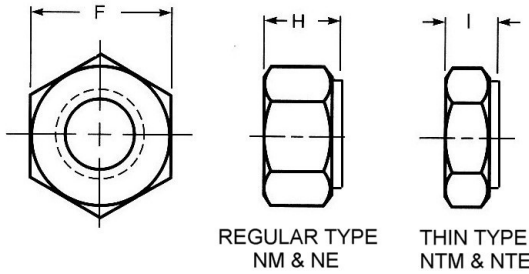
Thread Size	T.P.I UNC	T.P.I UNF	Across Flats Full & Flange Nuts (Max) F	Across Flats Lock Nuts (Max) F	Thickness Full Nuts (Max) H	Thickness Lock Nuts (Max) I	Flange Diameter (Max) B	Flange Nut Thickness (Max) D
0		80	0.156	0.125	0.050	0.047	*	*
1	64	72	0.156	0.125	0.050	0.047	*	*
2	56	64	0.188	0.156	0.066	0.063	*	*
3	48	56	0.188	*	0.066	*	*	*
4	40	48	0.250	0.188	0.098	0.063	*	*
5	40	44	0.312	0.250	0.114	0.094	*	*
6	32	40	0.312	0.250	0.114	0.094	0.422	0.171
8	32	36	0.344	0.250	0.130	0.094	0.469	0.203
10	24	32	0.375	0.312	0.130	0.109	0.500	0.219
12	24	28	0.438	*	0.161	*	0.594	0.236
1/4	20	28	0.438	0.438	0.226	0.163	0.594	0.236
5/16	18	24	0.500	0.500	0.273	0.195	0.680	0.283
3/8	16	24	0.562	0.562	0.337	0.227	0.750	0.347
7/16	14	20	0.688	0.688	0.385	0.260	0.937	0.395
1/2	13	20	0.750	0.750	0.448	0.323	1.031	0.458
5/8	11	18	0.938	0.938	0.559	0.387	1.248	0.569
3/4	10	16	1.125	1.125	0.665	0.446	1.500	0.675
7/8	9	14	1.312	1.312	0.776	0.510	*	*
1	8	12	1.500	1.500	0.887	0.575	*	*

A2 (18/8) Stainless is readily available in most sizes. Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Nylon Insert Locking Nuts

Regular & Thin Type (NM, NE, NTM & NTE)



Dimensional Data

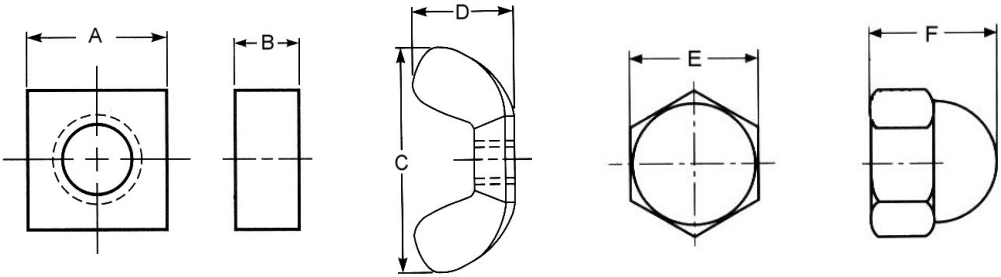
Thread Size	T.P.I UNC	T.P.I UNF	Across Flats	Thickness Regular (NM & NE)	Thickness Thin (NTM & NTE)
2	56	64	0.250	0.141	*
3	48	56	0.250	0.141	*
4	40	48	0.250	0.141	0.109
5	40	44	0.250	0.141	*
6	32	40	0.312	0.172	0.125
8	32	36	0.344	0.234	0.172
10	24	32	0.375	0.234	0.172
12	24	28	0.438	0.313	*
1/4	20	28	0.438	0.313	0.203
5/16	18	24	0.500	0.344	0.250
3/8	16	24	0.563	0.453	0.296
7/16	14	20	0.625	0.453	0.313
1/2	13	20	0.750	0.594	0.313
5/8	11	18	0.938	0.750	0.391
3/4	10	16	1.063	0.875	0.408
7/8	9	14	1.250	0.984	0.468
1	8	12	1.440	1.047	0.562

A2 (18/8) Stainless is readily available in most sizes.

Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Square, Wing & Dome Nuts



Dimensional Data

Thread Size	T.P.I UNC	T.P.I UNF	Square Nut Across Flats (Max) A	Square Nut Height (Max) B	Wing Nuts Span (Max) C	Wing Nuts Height (Max) D	Dome Nuts Across Flats (Max) E	Dome Nut Height (+/-0.10)
0		80	0.156	0.050	*	*	*	*
1	64	72	0.156	0.050	*	*	*	*
2	56	64	0.188	0.066	*	*	*	*
3	48	56	0.188	0.066	*	*	*	*
4	40	48	0.250	0.098	0.720	0.410	0.250	0.250
5	40	44	0.312	0.114	*	*	*	*
6	32	40	0.312	0.114	0.720	0.410	0.312	0.296
8	32	36	0.344	0.130	0.910	0.470	0.312	0.312
10	24	32	0.375	0.130	0.910	0.470	0.375	0.390
12	24	28	0.438	0.161	*	*	0.375	0.421
1/4	20	28	0.438	0.193	1.100	0.570	0.437	0.468
5/16	18	24	0.562	0.225	1.250	0.660	0.562	0.531
3/8	16	24	0.625	0.257	1.440	0.790	0.625	0.625
7/16	14	20	*	*	*	*	0.625	0.718
1/2	13	20	*	*	1.940	1.000	0.750	0.812
5/8	11	18	*	*	*	*	1.000	0.984
3/4	10	16	*	*	*	*	1.062	1.187

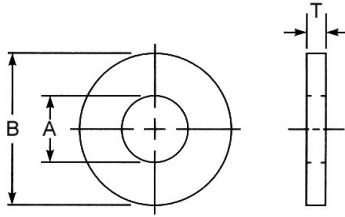
A2 (18/8) Stainless is readily available in most sizes.

Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Flat Washers

To ANSI B18.22.1



Dimensional Data

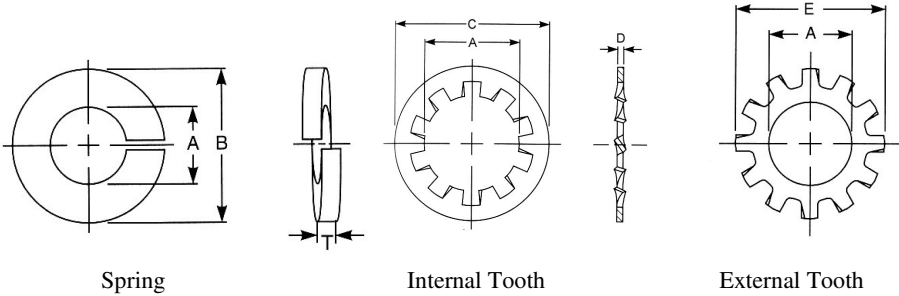
Nominal Size A	Flat Washer O/D B	Flat Washer Thickness T	Penny Washers O/D B	Penny Washers Thickness T
0	0.187	0.020	*	*
2	0.250	0.031	*	*
3	0.250	0.031	*	*
4	0.312	0.031	*	*
5	0.438	0.047	*	*
6	0.375	0.031	0.625	0.031
8	0.375	0.031	0.750	0.040
10	0.437	0.063	0.750	0.040
12	0.562	0.050	*	*
1/4	0.625	0.050	1.000	0.050
5/16	0.750	0.050	1.250	0.050
3/8	0.875	0.050	1.500	0.062
7/16	1.125	0.062	*	*
1/2	1.250	0.062	2.000	0.062
5/8	1.500	0.078	*	*
3/4	1.875	0.109	2.000	0.125
7/8	2.000	0.109	*	*
1	2.000	0.125	*	*

A2 (18/8) Stainless is readily available in most sizes.
Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

Stainless Steel lock Washers

To ANSI B18.21.1

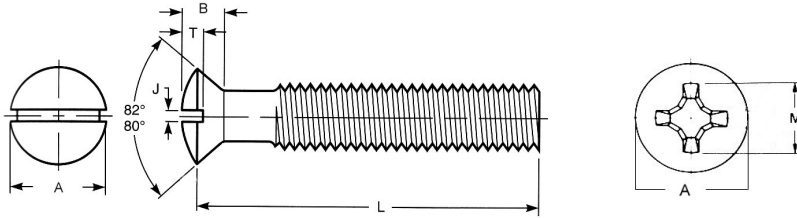


Dimensional Data

Nominal Size A	Spring Washer O/D (Max) B	Spring Washer Thickness T	Internal Tooth O/D (Max) C	External Tooth O/D (Max) E	Tooth Washer Thickness (Max) D
0	0.137	0.017	*	*	*
1	0.150	0.020	*	*	*
2	0.172	0.020	0.200	*	0.016
3	0.195	0.025	0.232	0.235	0.016
4	0.209	0.025	0.270	0.260	0.018
5	0.236	0.031	0.280	0.285	0.020
6	0.250	0.031	0.295	0.320	0.022
8	0.293	0.040	0.340	0.381	0.023
10	0.334	0.047	0.381	0.410	0.024
12	0.377	0.056	0.410	0.475	0.027
1/4	0.487	0.062	0.478	0.510	0.028
5/16	0.583	0.078	0.610	0.610	0.034
3/8	0.680	0.094	0.692	0.694	0.067
7/16	0.776	0.109	0.789	0.760	0.040
1/2	0.869	0.125	0.900	0.900	0.045
5/8	1.072	0.156	1.071	1.070	0.050
3/4	1.264	0.188	1.245	1.260	0.055
7/8	1.455	0.219	1.410	1.410	0.060
1	1.647	0.250	1.637	1.620	0.067

All dimensions are for guidance only. No liability can result from their use

Stainless Steel Raised Countersunk Slot & Phillips To ANSI B18.6.3



Dimensional Data

Thread Size	T.P.I. UNC	T.P.I. UNF	Head Diameter (Max) A	Head Diameter (Min) A	Head Height B	Slot Width (Max) J	Slot Depth (Max) T	Recess Diameter M	Driver Size
0		80	0.112	0.096	0.056	0.023	0.030	0.068	0
1	64	72	0.137	0.120	0.068	0.026	0.038	0.070	0
2	56	64	0.162	0.144	0.080	0.031	0.045	0.106	1
3	48	56	0.187	0.167	0.092	0.035	0.052	0.118	1
4	40	48	0.212	0.191	0.104	0.039	0.059	0.130	1
5	40	44	0.237	0.215	0.116	0.043	0.067	0.152	2
6	32	40	0.262	0.238	0.128	0.048	0.074	0.172	2
8	32	36	0.312	0.285	0.152	0.054	0.088	0.186	2
10	24	32	0.362	0.333	0.176	0.060	0.103	0.202	2
12	24	28	0.412	0.380	0.200	0.067	0.117	0.264	3
1/4	20	28	0.477	0.442	0.232	0.075	0.136	0.284	3
5/16	18	24	0.597	0.556	0.290	0.084	0.171	0.384	4
3/8	16	24	0.717	0.670	0.347	0.094	0.206	0.404	4
7/16	14	20	0.760	0.715	0.345	0.094	0.210	0.416	4
1/2	13	20	0.815	0.765	0.354	0.106	0.216	0.430	4
5/8	11	18	1.050	0.890	0.410	0.133	0.285	0.580	5
3/4	10	16	1.285	1.215	0.467	0.149	0.353	0.642	5

A2 (18/8) Stainless is readily available in most sizes.
Some sizes are available in A4 (316) Material

All dimensions are for guidance only. No liability can result from their use

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In A2 & A4**

Brass Micro screws

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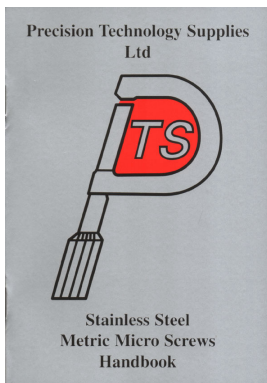
Nylon Fasteners

Blind Rivets

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